

# parallel gripper DHPC-32-A-B-2

Part number: 8116886

FESTO



## Data sheet

Feature	Value
Size	32
Stroke per gripper jaw	11 mm
Max. replacement accuracy	0.2 mm
Max. angular gripper jaw backlash ax,ay	0 deg
Max. gripper jaw backlash Sz	0 mm
Rotationally symmetrical	≤ 0.2 mm
Repetition accuracy, gripper	≤ 0.02 mm
Number of gripper fingers	2
Drive system	pneumatic
Assembly position	Any
Mode of operation	double-acting
Gripper function	Parallel
Gripper force back-up	No
Design structure	Connection direction underneath Flat mounting of gripper fingers Lever guided motion sequence
Guide	Ball guide
Position detection	For proximity sensor
Variants	Recommended for production facilities for the manufacture of lithium-ion batteries
Total gripping force at 0.6 MPa (6 bar, 87 psi), opening	493.7 N
Total gripping force at 0.6 MPa (6 bar, 87 psi), closing	442.6 N
Operating pressure MPa	0.1 ... 0.8 MPa
Operating pressure	1 ... 8 bar 14.5 ... 116 psi
Max. operating frequency of gripper	1 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	114 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	107 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	0 - No corrosion stress
PWIS conformity	VDMA24364-B2-L
RSBP classification to CD-0033	F1a
Ambient temperature	-10 ... 60 °C
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) opening	246.9 N
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) closing	221.3 N
Mass moment of inertia	5.51 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	171.5 N
Max. torque at gripper Mx static	1.5 Nm
Max. torque at gripper My static	3 Nm
Max. torque at gripper Mz static	1.5 Nm
Product weight	774 g
Mounting type	Direct mounting via through-holes Direct mounting via threads

Feature	Value
	On mounting frame With through-hole and dowel pin With internal thread and dowel pin Optional
Pneumatic connection	M5
Materials note	Conforms to RoHS
Material housing	Anodised aluminium
Material gripper jaws	High alloy steel, non-corrosive