## parallel gripper

DHPC-L-25-A-B-2
Part number: 8116872


## Data sheet

| Feature | Value |
| :---: | :---: |
| Size | 25 |
| Stroke per gripper jaw | 11 mm |
| Max. replacement accuracy | 0.2 mm |
| Max. angular gripper jaw backlash ax,ay | 0 deg |
| Max. gripper jaw backlash Sz | 0 mm |
| Rotationally symmetrical | < $=0.2 \mathrm{~mm}$ |
| Repetition accuracy, gripper | < $=0.02 \mathrm{~mm}$ |
| Number of gripper fingers | 2 |
| Drive system | pneumatic |
| Assembly position | Any |
| Mode of operation | double-acting |
| Gripper function | Parallel |
| Gripper force back-up | No |
| Design structure | Connection direction underneath Flat mounting of gripper fingers Lever guided motion sequence |
| Guide | Ball guide |
| Position detection | For proximity sensor |
| Variants | Recommended for production facilities for the manufacture of lithiumion batteries |
| Total gripping force at 0.6 MPa (6 bar, 87 psi ), opening | 305.3 N |
| Total gripping force at 0.6 MPa (6 bar, 87 psi ), closing | 255.6 N |
| Operating pressure MPa | 0.1 ... 0.8 MPa |
| Operating pressure | $\begin{array}{\|l\|} \hline 1 \ldots 8 \text { bar } \\ 14.5 \ldots 116 \mathrm{psi} \\ \hline \end{array}$ |
| Max. operating frequency of gripper | 3 Hz |
| Min. opening time at 0.6 MPa (6 bar, 87 psi ) | 162 ms |
| Min. closing time at 0.6 MPa ( $6 \mathrm{bar}, 87 \mathrm{psi}$ ) | 93 ms |
| Operating medium | Compressed air in accordance with IS08573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (subsequently required for further operation) |
| Corrosion resistance classification CRC | 0 - No corrosion stress |
| PWIS conformity | VDMA24364-B2-L |
| RSBP classification to CD-0033 | F1a |
| Ambient temperature | $-10 . .60^{\circ} \mathrm{C}$ |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi ) opening | 152.6 N |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi ) closing | 127.8 N |
| Mass moment of inertia | 2.14 kgcm 2 |
| Max. force on gripper jaw Fz static | 127.5 N |
| Max. torque at gripper Mx static | 0.97 Nm |
| Max. torque at gripper My static | 1.94 Nm |
| Max. torque at gripper Mz static | 0.97 Nm |
| Product weight | 484 g |
| Mounting type | Direct mounting via through-holes Direct mounting via threads |


| Feature | Value |
| :--- | :--- |
|  | On mounting frame <br> With through-hole and dowel pin <br> With internal thread and dowel pin <br> Optional |
| Pneumatic connection | M5 |
| Materials note | Conforms to RoHS |
| Material housing | Anodised aluminium |
| Material gripper jaws | High alloy steel, non-corrosive |

