## parallel gripper HGPL-25-20-A Part number: 567822 Product to be discontinued

Type to be discontinued. Available until 2016. See Support Portal for alternative products.





## **Data sheet**

Feature	Value
Size	25
Stroke per gripper jaw	20 mm
Max. replacement accuracy	< 0.2 mm
Max. angular gripper jaw backlash ax,ay	< 0.2 deg
Max. gripper jaw backlash Sz	< 0.05 mm
Rotationally symmetrical	<= 0.2 mm
Repetition accuracy, gripper	< 0.03 mm
Number of gripper fingers	2
Assembly position	Any
Mode of operation	double-acting
Gripper function	Parallel
Design structure	twin piston
	Guide
	Piston slide
	T-shaped
	Rack and pinion
Position detection	For proximity sensor
Total force at 6 bar, opening	412 N
Total force at 6 bar, closing	512 N
Operating pressure	3 8 bar
Max. operating frequency of gripper	< 1 Hz
Min. opening time at 6 bar	170 ms
Min. closing time at 6 bar	150 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2
Ambient temperature	5 60 °C
Gripping force per gripper jaw at 6 bar, opening	206 N
Gripping force per gripper jaw at 6 bar, closing	256 N
Mass moment of inertia	11.98 kgcm2
Max. force on gripper jaw Fz static	1,500 N
Max. torque at gripper Mx static	100 Nm
Max. torque at gripper My static	60 Nm
Max. torque at gripper Mz static	70 Nm
Lubrication interval for guide components	5 Mio SP
Max. ground per external gripper finger	250 g
Product weight	1,815 g
Mounting type	Internal thread and centring sleeve
	With through-hole and centring sleeve
Pneumatic connection	M5
Materials note	Free of copper and PTFE
	Conforms to RoHS
Materials information, housing	Aluminium
	Smooth anodised
Materials information for gripper jaws	Steel
	Hardened