## three-point gripper HGDT-40-A Part number: 540865

Sturdy, can be used as internal and external gripper, for position sensing.

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## **Data sheet**

Feature	Value
Size	40
Stroke per gripper jaw	6 mm
Max. replacement accuracy	<= 0.2 mm
Max. angular gripper jaw backlash ax,ay	<= 0.1 deg
Max. gripper jaw backlash Sz	<= 0.05 mm
Rotationally symmetrical	<= 0.2 mm
Repetition accuracy, gripper	<= 0.03 mm
Number of gripper fingers	3
Assembly position	Any
Mode of operation	double-acting
Gripper function	3-point
Design structure	Inclined plane
	guided motion sequence
Position detection	For proximity sensor
Total gripping force at 0.6 MPa (6 bar, 87 psi), opening	687 N
Total gripping force at 0.6 MPa (6 bar, 87 psi), closing	618 N
Operating pressure	3 8 bar
Operating pressure, sealing air	0 0.5 bar
Max. operating frequency of gripper	<= 4 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	62 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	59 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B1/B2-L
Ambient temperature	5 60 °C
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) opening	229 N
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) closing	206 N
Mass moment of inertia	4.37 kgcm2
Max. force on gripper jaw Fz static	800 N
Max. torque at gripper Mx static	30 Nm
Max. torque at gripper My static	20 Nm
Max. torque at gripper Mz static	25 Nm
Lubrication interval for guide components	5 Mio SP
Max. mass per external gripper finger	70 g
Product weight	712 g
Mounting type	With through-hole and dowel pin
	With internal thread and dowel pin
	Optional
Pneumatic connection, sealing air	M5
Pneumatic connection	M5
Material cover cap	High alloy steel, non-corrosive
Material housing	Wrought Aluminium alloy
	COMPCOTE coated
Material gripper jaws	Steel, hardened



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