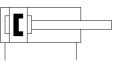
linear/swivel clamp CLR-50-20-R-P-A Part number: 535459

Clamping system with linear and swivel motion, 90° to the right, standard port pattern per ISO 21287

Data sheet

Feature	Value
Total stroke	41 mm
Piston diameter	50 mm
Piston rod thread	M10
Swivel angle	90 deg +/- 2 deg
Clamping stroke	20 mm
Cushioning	P: Flexible cushioning rings/plates at both ends
Assembly position	Any
Design structure	Piston
	Piston rod
	Cylinder barrel
Position detection	For proximity sensor
Swivel direction	Right
Operating pressure	2 10 bar
Mode of operation	double-acting
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B2-L
Ambient temperature	-10 80 °C
Effective clamping force at 0.2 MPa (2 bar, 29 psi)	271 N
Effective clamping force at 0.4 MPa (4 bar, 58 psi)	508 N
Effective clamping force at 0.6 MPa (6 bar, 87 psi)	716 N
Max. tightening torque, tensioning finger screw	47 Nm
Theoretical clamping force at 0.6 MPa (6 bar, 87 psi)	990 N
Product weight	1,650 g
Mounting type	with through hole
	with internal (female) thread
	with accessories
	Optional
Pneumatic connection	G1/8
Material of flange screw	Steel
	Galvanised
Material cover	Wrought Aluminium alloy
	coated
Material seals	NBR
	TPE-U(PU)
Material housing	Wrought Aluminium alloy
	Smooth anodised
Material piston rod	High alloy steel, non-corrosive
Material cylinder barrel	Wrought Aluminium alloy
	Smooth anodised



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