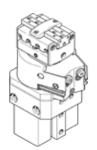
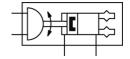
## Swivel/gripper unit HGDS-PP-16-P-A Part number: 534280

**FESTO** 

With flexible cushioning





## **Data sheet**

| Feature  | Value  |
|--|--|
| Max. force on gripper jaw Fz static              | 30 N   |
| Mode of operation                                | double-acting  |
| Note on operating and pilot medium               | Lubricated operation possible (subsequently required for further |
|  | operation)   |
| Total force at 6 bar, closing                    | 90 N   |
| Total force at 6 bar, opening                    | 113 N  |
| Fine adjustment of swivel drive                  | -6 deg   |
| Max. angular gripper jaw backlash ax,ay          | 0 deg  |
| Max. gripper jaw backlash Sz                     | 0 mm   |
| Min. closing time at 6 bar                       | 50 ms  |
| Min. opening time at 6 bar                       | 50 ms  |
| Max. torque at gripper Mx static                 | 4 Nm   |
| Stroke per gripper jaw                           | 4.5 mm   |
| Max. swivel frequency at 6 bar                   | 2 Hz   |
| Torque at 6 bar                                  | 1.25 Nm  |
| Product weight                                   | 660 g  |
| Operating pressure                               | 3 8 bar  |
| Swivel angle                                     | 210 deg  |
| Rotation angle adjustment range                  | 0 210 deg  |
| Number of gripper fingers                        | 2  |
| Ambient temperature                              | 5 60 °C  |
| Max. torque at gripper My static                 | 4 Nm   |
| Gripping force per gripper jaw at 6 bar, opening | 56.5 N   |
| Gripping force per gripper jaw at 6 bar, closing | 45 N   |
| Max. torque at gripper Mz static                 | 4 Nm   |
| Gripper function                                 | Parallel   |
| Corrosion resistance classification CRC          | 2  |
| Materials information for drive shaft            | Steel  |
| Assembly position                                | Any  |
| Position detection, swivel drive                 | with proximity sensor  |
| Position detection, gripper                      | with proximity sensor  |
| Materials information for cover                  | Aluminium  |
| Materials information, housing                   | Wrought Aluminium alloy  |
| Materials note                                   | Contains PWIS substances   |
| Mounting type                                    | Internal thread and centring sleeve                              |
| Materials information for gripper jaws           | Wrought Aluminium alloy  |
| Materials information for seals                  | NBR  |
| Cushioning of swivel drive                       | P: Flexible cushioning rings/plates at both ends                 |
| Materials information for cover                  | POM  |
| Size   | 16   |
| Mounting type                                    | With through-hole and centring sleeve                            |
| Operating medium                                 | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
| Mounting type                                    | With dovetail slot   |
|  | Optional   |
| Design structure                                 | Swivel drive   |
| Pneumatic connection                             | M5   |
| Design structure                                 | With parallel gripper and gripper drive                          |