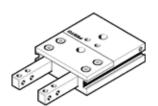
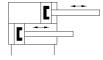
## feed separator HPV-14-20-A Part number: 529351

**FESTO** 

Integrated SME-8-.../ SMT-8-... sensors. Optimised, accurate adaptation option with ZBH centring sleeves.





## **Data sheet**

Feature	Value
Stroke	20 mm
Piston diameter	14 mm
Max. replacement accuracy	0.3 mm
Max. stem backlash Sx	0.05 mm
Max. stem backlash Sz	0.03 mm
Max. angular gripper jaw backlash ax	0.12 deg
Max. angular gripper jaw backlash ay	0.2 deg
Max. angular gripper jaw backlash az	0.175 deg
Mounting of external fingers	Through-hole
Cushioning	No cushioning
Assembly position	Any
Mode of operation	double-acting
Design structure	twin piston
	Piston rod
	Stopper
	Non-rotating
Position detection	For proximity sensor
Half pulse	111.5 ms
Protection against torque/guide	Square guide
Cycle time	223 ms
Operating pressure	3 8 bar
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B2-L
Ambient temperature	5 60 °C
Max. force on finger Fz static	100 N
Max. torque at gripper finger Mr static	5 Nm
Max. torque at finger Mx static	5 Nm
Max. torque at finger My static	5 Nm
Theoretical force at 0.6 MPa (6 bar, 87 psi), retracting	75 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance	90 N
Product weight	290 g
Max. mass per external gripper finger	150 g
alternative connections	M5
Mounting type	Internal thread and centring sleeve
	With through-hole and centring sleeve
	Optional
Pneumatic connection	M5