## parallel gripper HGPP-25-A Part number: 525661

Precise, for position sensing via hall effect sensor or inductive sensors.

## Data sheet

Feature	Value
Size	25
Stroke per gripper jaw	10 mm
Max. replacement accuracy	0.1 mm
Repetition accuracy, gripper	<= 0.02 mm
Number of gripper fingers	2
Drive system	pneumatic
Mode of operation	double-acting
Gripper function	Parallel
Gripper force back-up	No
Design structure	Rack and pinion
Position detection	For Hall sensors
	For inductive sensors
Total gripping force at 0.6 MPa (6 bar, 87 psi), opening	500 N
Total gripping force at 0.6 MPa (6 bar, 87 psi), closing	500 N
Operating pressure	2 8 bar
Max. operating frequency of gripper	4 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	64 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	92 ms
Max. mass per external gripper finger	250 g
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B2-L
Ambient temperature	5 60 °C
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) opening	250 N
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) closing	250 N
Max. force on gripper jaw Fz static	380 N
Max. torque at gripper Mx static	21 Nm
Max. torque at gripper My static	21 Nm
Max. torque at gripper Mz static	21 Nm
Product weight	884 g
Mounting type	with internal (female) thread
Pneumatic connection	M5
Materials note	Conforms to RoHS
Material cover cap	РОМ
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	Wrought aluminium alloy, nickel-plated



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